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RUIRUN MACHINERY

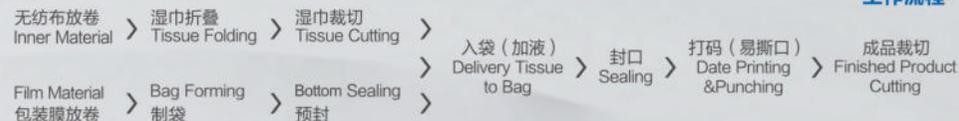
温州瑞润机械有限公司



RRW-250F

全自动湿巾包装机 Full Automatic Wet Wipe Packing Machine

工作流程



机器特点

1. 该机器连续性、稳定性强, 适合生产各类四边封湿巾, 酒精棉片, 化妆棉等产品。
2. 采用日本进口计量泵, 多种液体可分包, 混包。控制精确 (加液误差在0.01ml/次)。
3. 简单易操作, 伺服电机, PLC触摸屏, 可自由调节温度、速度和湿巾长度。光电气一体化设计, 故障自动报警和安全控制指令。
4. 可根据要求定制触摸屏里的语言。

Characteristic

1. This machine work steadily and continuously, its suitable for the production various kind of four-side sealing products of all types wet wipes/tissue, alcohol swabs/pad and so on.
2. Adopts Japan dosing pump, make it accurate to add liquid into different package with tolerance of $\pm 0.01\text{ml/time}$. Multiple kinds of liquid are available; it can add per liquid per bag or add all the liquid in the same bag.
3. The machine is easy to operate, with servo motor and PLC touch panel, which can adjust the packing temperature, packing speed and tissue length accordingly. This machine adopts light electrical integration design, with the function of automatic error alarm system and safety instruction signals.
4. The language of the touch screen panel can be special designed according to the buyer.



主要技术参数 MIAN TECHNICAL PARAMETER

型号 Model	RRW-250F
包装形式 Packaging Form	四边封 Four-side Sealing
包装材料 Packing Material	CPP,PE,BOPP
湿巾材料 Tissue Material	30-80g/m ² 无尘纸、湿强纸、水刺无纺布 Wet Strength paper, nonwoven, spun lace nonwoven fabric etc.
原材料内芯直径 Material Inner Roller Dia.	Φ70-75MM
包装 (成品) Packing Size	长度 Length 40-125mm 宽度 Width 40-110mm
折叠方式 Folding Way	纵向最大10折, 横向最大4折 Max 10 folding vertical, 4 folding horizontal
加液范围 Liquid Added Range	0-10ml
生产速度 Capacity	60-120 片/分 60-120 pcs/min.
总功率 Total Power	2.8KW
电源类型 Power Supply	单相双线 220V 50/60 Single-phase two-wire 220V 50/60
机器噪音 Machine Noise	≤64.9dB (A)
气源 Air Supply	0.6-1.0 MPa
耗气量 Air Consumption	300-500ml/分
机器尺寸 Machine Dimensions	3000 × 2500 × 1800mm (L*W*H)
机器重量 Machine Weight	约 About 1100kgs

RRW-250

全自动湿巾包装机 Full Automatic Wet Wipe Packing Machine



机器特点

1. 该机器连续性、稳定性强，适合生产各类四边封湿巾，酒精棉片，化妆棉等产品。
2. 采用日本进口计量泵，多种液体可分包，混包。控制精确（加液误差在0.01ml/次）。
3. 简单易操作，伺服电机，PLC触摸屏，可自由调节温度、速度和湿巾长度。光电气一体化设计，故障自动报警和安全控制指令。
4. 可根据要求定制触摸屏里的语言。

Characteristic

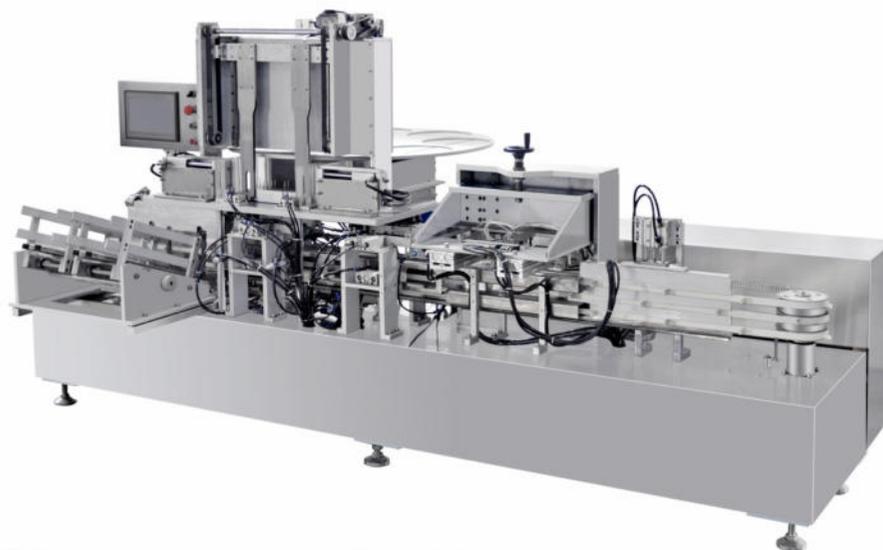
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2. Adopts Japan dosing pump, make it accurate to add liquid into different package with tolerance of $\pm 0.01\text{ml/time}$. Multiple kinds of liquid are available; it can add per liquid per bag or add all the liquid in the same bag.
3. The machine is easy to operate, with servo motor and PLC touch panel, which can adjust the packing temperature, packing speed and tissue length accordingly. This machine adopts light electrical integration design, with the function of automatic error alarm system and safety instruction signals.
4. The language of the touch screen panel can be special designed according to the buyer.

主要技术参数 MIAN TECHNICAL PARAMETER

包装形式 Packaging Form	四边封 Four-side Sealing	生产速度 Capacity	60-120 片/分 60-120 pcs/min.
包装材料 Packing Material	CPP,PE,BOPP	加液范围 Liquid Added Range	0-10ml
湿巾材料 Tissue Material	30-80g/m ² 无尘纸、湿强纸、水利无纺布 Wet Strength paper, nonwoven, spun lace nonwoven fabric etc.	包装（成品）Packing Size	长度 Length 40-125mm 宽度 Width 40-110mm
折叠方式 Folding Way	纵向最大10折，横向最大4折 Max 10 folding vertical, 4 folding horizontal	电源类型 Power Supply	单相双线 220V 50/60 Single-phase two-wire
原材料内芯直径 Material Inner Roller Dia.	φ70-75MM	总功率 Total Power	2.8KW
机器噪音 Machine Noise	≤64.9dB (A)	气源 Air Supply	0.6-1.0 MPa
机器重量 Machine Weight	约 About 1100kgs	耗气量 Air Consumption	300-500ml/分
机器尺寸 Machine Dimensions	2700 × 2500 × 1800mm (L*W*H)		

RRF-160

面膜折叠灌装一体机 Facial Mask Folding & Filling Packing Machine



机器特点

1. 设备连续性、稳定性强，人性化程度高。
2. 适用于单层、多层面膜的折叠与灌装。也能折叠和灌装分开使用。
3. 折叠方式科学、加液种类多、加液精度高。
4. 光电气一体化设计，操作简单，只需人工将面膜摆放在给料盘上，能一次性完成面膜的折叠与灌装，输出成品。

Characteristic

1. This Machine's continuity, strong stability and high humanization are most suitable for the production of facial mask.
2. Suitable for single layer, multi-layer masks folding filling and packing. This machine also can be used for folding and filling separately.
3. The folding type is reasonable, variety of liquid can be added, and the adding liquid is high precision.
4. This machine adopts light electrical integration design, which is easy to operate. Putting the mask on the feeding tray manually, this machine will complete the mask folding filling and packing at one time.

主要技术参数 MIAN TECHNICAL PARAMETER

包装形式 Packaging Form	平口袋 Flat Bag	面膜规格 Inner Material (Size)	180*180mm - 260*260mm	
加液范围 Liquid Added Range	0-30ml精华液 加液精度±0.5ml 液体粘度系数20000cp(厘泊)以下 0-30ml(tolerance is ±0.5ml) Coefficient of viscosity is below 20000cp (centipoises)			
包装袋材料 Packing Material	复合膜、镀铝膜、聚乙烯/聚丙烯等复合材料 CPP, PE, BOPP etc. Composite Material	面膜材料 Inner Material	无纺布、珠光膜/蚕丝、蓝膜/蚕丝/珠光膜 Facial mask tissue(non woven fabric, Pearl film/silk, or blue film/silk/pearl film)	
折叠方式 Folding Way	横向对折、纵向三折 3 folding vertical, and 2 folding horizontal	包装（成品）Packing Size	长度 Length 100-180mm 宽度 Width 100-180mm	
生产速度 Capacity	40-60 片/分 40-60 pcs/min.	电源类型 Power Supply	220V 50/60Hz	
机器重量 Machine Weight	约 About 1000kgs	耗气量 Air Consumption	50L/min	
机器尺寸 Machine Dimensions	1570 × 650 × 1300mm (L*W*H)		总功率 Total Power	4KW

RRT-260

全自动三边封湿巾包装机

Full Automatic Three Side Sealing Wet Wipe Packing Machine



机器特点

该机专为湿巾包装设计，采用立式折叠，下进膜料机构，速度快，运行平稳，能自动完成：湿巾折叠，内外加液，切片，制袋，封合，计数，打批号，成品输出等多项特殊功能，有效地避免了湿巾在包装过程中的二次污染，整机紧凑，大方，安全，是目前湿巾包装的首选设备。

Characteristic

This machine is specially designed for wet wipe packing. Adopt vertically folding, feeding film underneath, it runs fast and stably. The machine can automatically complete, folding wet wipe, cutting, spraying medicine liquid, slitting, bag forming, sealing, counting, printing batch number, finished product output ect. And it can avoid the secondary pollution during packing of wet wipe. The whole machine has compact structure, runs in security. It is your first choose of wet wipe packing equipment.

主要技术参数 MIAN TECHNICAL PARAMETER

包装形式 Packaging Form	三边封 Three-side Sealing	包装材料 Packing Material	CPP,PE,BOPP
生产速度 Capacity	35-200 片/分 (视湿巾的长短和成分而定) 35-200 pcs/min.(According to the size and component of wet tissue)	包装 (成品) Packing Size	最大 Max 200*100*35mm 最小 Min 65*30mm
总功率 Total Power	2.4KW	电源类型 Power Supply	单相双线 220V 50/60 Single-phase two-wire
机器重量 Machine Weight	约 About 730kgs		
机器尺寸 Machine Dimensions	2600 × 1480 × 1500mm (L*W*H)		

RRT-260B (1-5片)

全自动三边封湿巾包装机

Full Automatic Three Side Sealing Wet Wipe Packing Machine



机器特点

该机专为湿巾包装设计，采用立式折叠，下进膜料机构，速度快，运行平稳，能自动完成：湿巾折叠，内外加液，切片，制袋，封合，计数，打批号，成品输出等多项特殊功能，有效地避免了湿巾在包装过程中的二次污染，整机紧凑，大方，安全，是目前湿巾包装的首选设备。

Characteristic

This machine is specially designed for wet wipe packing. Adopt vertically folding, feeding film underneath, it runs fast and stably. The machine can automatically complete, folding wet wipe, cutting, spraying medicine liquid, slitting, bag forming, sealing, counting, printing batch number, finished product output ect. And it can avoid the secondary pollution during packing of wet wipe. The whole machine has compact structure, runs in security. It is your first choose of wet wipe packing equipment.

主要技术参数 MIAN TECHNICAL PARAMETER

包装形式 Packaging Form	三边封 Three-side Sealing (1-5 片Pieces)	包装材料 Packing Material	CPP,PE,BOPP
生产速度 Capacity	20-250 片/分 (视包装片数决定) 20-150 pcs/min.(According to the package quantity)	包装 (成品) Packing Size	最大 Max 300*110*35mm 最小 Min 65*30mm
总功率 Total Power	3.0KW	电源类型 Power Supply	单相双线 220V 50/60 Single-phase two-wire
机器重量 Machine Weight	约 About 800kgs		
机器尺寸 Machine Dimensions	4200 × 1480 × 1500mm (L*W*H)		

RRM-12F (80-120片)
(80-120Pieces)

全自动高速多片装湿巾机 Full Automatic High Speed Wet Wipe Packing Machine



机器特点

本机是生产多片装婴儿湿巾纸(多片装/抽取式)的专用设备,经折叠、加湿、裁切、堆积计数,产品自动输出后自动进入包装机,进行打码、开口、贴标、制袋插角后包装为成品。整个过程无需人工,全部为全自动,生产过程快速,安全。

Characteristic

This machine is specially designed for multiple package wet wipe packing. From raw material—slitting—folding—wetting—cutting—automatic piling and counting—transport tissue to packing machine—date printing—pinching—labeling—packing—edges sealing and cutting—finished product output, all these working processes are completed automatically, without any manual work. It is a high speed, steady and safety machine.

主要技术参数 MIAN TECHNICAL PARAMETER

设计速度 Production speed	300-400切/分钟 (3600-4800片/分钟) 300-400cuts/min (3600-4800 sheet/min)	分切机构 Cutting unit	12个单独原纸架 single base raw material shelves
适用原材料 Applicable material	水刺无纺布、热轧无纺布、无尘纸等 air-laid paper, spunlace/ hot-rolling non-woven fabric	折叠方式 Folding way	"Z"形折叠(抽取或不抽取式) "Z" shape (pop up or non-pop up)
计数方式 Counting way	自动计数, 可变片数堆叠系统 auto-counting, quantity per pile changeable system	控制界面 Motor drive	触摸屏人机界面 full-automatic servo drive
材料克重 Weight of raw material	35-80克/m ² 35-80g/m ²	分切长度 Length cutting	80-220 mm
单片展开尺寸(mm) Unfolding size	(110-220) × (150-220)(mm) (L × W)	单片折叠尺寸(mm)Folding size	(110-220) × (90-110)(mm) (L × W)
搅拌桶尺寸 Water tank size	800 × 800 (mm) (Dia × H)	搅拌桶容量 Water tank capacity	400L
电源 Power Type	380V 50HZ	动力总功率 Power	12.6KW
机器尺寸 Machine Dimensions	10800 × 2000 × 2200 mm (L*W*H)	机器重量 Machine Weight	约 About 6500kgs

RRX-215

全自动打包机 Full Automatic Packing Machine

机器特点

该机应用范围广, 适应于化纤行业、烟叶复烤企业、制药企业、出版行业、制冷空调行业、家电行业、陶瓷行业、建筑材料行业等等。

全自动水平式打包机是高速生产线流水作业全自动打包生产革命的升级, 免加油的保养, 提高生产速度, 并且使用方便, 速度快, 能适应各种组合式物品打包。

1. 整机电气采用德国西门子、法国斯耐德; 日本“OMRON”等世界知名产品; 使机器工作速度更快、更稳定、更安全。
2. 自动计数, 可以做总产量数据和件件产量数据分析, 从而达到用工人量少, 提高生产效率, 降低生产成本。
3. 机电一体化的配置, 设计合理, 动作协调, 可靠性高, 具有手动、自动、连续三种功能, 通过触摸屏输入、修改参数, 即可变换打包不同道数, 操作简单易学, 使用方便。

Characteristic

The machine is widely used in the chemical fiber industry, tobacco re-baking enterprises, pharmaceutical companies, publishing industry, refrigeration and air conditioning industry, household appliances industry, ceramics industry, building materials industry and so on.

Automatic horizontal baler is a high-speed production line automatic assembly line production upgrade the revolutionary revolution, oil-free maintenance, improve production speed, and easy to use, fast, able to adapt to various combinations of packaged goods.

1. The electrical machine adopts Germany Siemens, France Schneider; Japan "OMRON" and other world-renowned products; the machine work faster, more stable and more secure.
2. Automatic counting can do the total output data and piece-rate data analysis, so as to achieve the use of fewer workers, improve production efficiency and reduce production costs.
3. Mechatronic configuration, design, action coordination, high reliability, with manual, automatic, continuous three functions, through the touch screen input, modify the parameters, you can change the packing different channel number, easy to learn and easy to use.



主要技术参数 MIAN TECHNICAL PARAMETER

打包速度 Packing Speed	≤12秒/道 ≤12sec./pc.	捆紧力 Package Force	0-80kg
打包带要求 Belt Size	宽 Width 13mm 厚 Thickness 0.8-0.9mm	气源 Air Supply	1.2m/min 1.0MPa
捆扎形式 Packing Way	水平1-多道环抱, 方式有电脑控制、手动 1 or Multiple Pack in Horizontal Computer Control or Manual		
底部粘接 Bottom Bonding	粘接面积≥90% Bonding Area ≥90%	粘接宽度 Bonding Width	≥20%
粘接位置偏差 Bonding Tolerance	≤2%	电源类型 Power Supply	380V 50Hz 三相四线
机器重量 Machine Weight	约 About 400kgs	总功率 Total Power	1.8KW
机器尺寸 Machine Dimensions	2800 × 1700 × 3000mm (L*W*H)		

RRS-60

全自动软管灌装封尾机 Fully Automatic Tube Filling and Sealing Machine



机器特点

该机由我司技术部采用二十多年包装设备的成熟技术为基础，结合国外同类机器的原理而研究开发的新型设备，具有技术先进，功能齐全，工艺合理，操作简单，维护方便等特点。适用于医疗化工、日用品、化妆品、保健品等灌装封尾方式。

Characteristic

Based on more than 20 years packaging machine researching, combined with the foreign mature technology, with the features of advanced technology, complete functions, reasonable process, simple operation, easy maintenance. Suitable for filling and sealing the medical chemical, daily necessities, cosmetics and health products.

主要技术参数 MIAN TECHNICAL PARAMETER

生产速度 Production Speed	30-45/min/max	铝管长度 Length of Aluminum Tube	60-185mm		
灌装精度 Filling Precision	≤1%	软管直径 Diameter of Tube	∅13-28mm		
灌装范围 Filling Range	3-150ml	空气压力 Air Pressure	0.5-0.7Mpa		
外形尺寸 Machine Dimensions	1600 × 850 × 1300mm (L × W × H)		电源 Power Supply	380V 50Hz	
整机重量 Machine Weight	850Kg	总功率 Total Power	2KW	主电机功率 Main Motor Power	1.5KW

RRZ-500 Fully Automatic Non Woven Bag Forming Machine

全自动无纺布立体袋一次成型制袋机



机器特点

该机可生产广泛用于服装、鞋类、饮料水和礼品包装等高档无纺布袋，是目前市场上生产无纺布袋最具有竞争优势高端制袋设备，让您在无纺布袋市场竞争中保持领先。

该机专注于无纺布立体袋的生产，提高无纺布袋外观、耐用性、可重复使用和环保等性能，适用于覆膜和不覆膜无纺布立体袋生产。

1. 整机电气使用日本安川设备；运行控制系统是目前世界上最先进的机械运动控制系统，比传统使用PLC控制系统的机器速度更快、更稳定且安全可靠、噪声低、故障率低。
2. 机电一体化的配置，通过触摸屏输入、修改参数即可变换不同产品规格，操作简单易学，使用方便。
3. 可设定计数方便打包，自动烫疤，自动叠袋等工控装置，从布料到整袋一气呵成。使袋子外观更美观、更牢固结实立体感更强，大大减少人工，提高生产效率，降低生产成本。

Characteristic

Non woven bags are widely used in clothing, footwear, beverage drinks and gift packaging industries. Our high output non woven bag making machine will enable you to stay competitive in the market of non woven bags.

The machine focuses on the production of non-woven bags which is to help improve the appearance and durability of the non-woven bags, making it reusable and eco-friendly. This machine is suitable for plastic & non-woven, non-woven bags production.

1. The machine adopts Japanese YASKAWA servos for operation. The state-of-art mechanical motion control system is used to ensure a faster, safer, more stable running system with less noises and lower breakdown rates than a traditional PLC control system does.
2. All parameters can be set on the touch screen as the machine adopts electro-mechanics system. It easy to learn and simply for operation.
3. Auto-counting, auto handle-sealing and auto bag folding can all be performed on the machine. The working process goes from raw material (in roller) to finished bag without manual labors. The finished bags will be in better shape and better looking. Labor costs will be reduced largely and the working efficiency will be increase.

主要技术参数 MIAN TECHNICAL PARAMETER

生产速度 Production Speed	40-60个/分 40-60pcs/min.	制袋宽度 Width of Bag	230-500mm		
制袋侧面 Side of Bag	60-160mm	制袋高度 Height of Bag	200-450mm		
材料克重范围 Weight Range of Material	60-120G.S.M	气源 Air Supply	1.2m/min 1.0MPa		
手把长度 Length of Handle	350-550mm	总功率 Total Power	30KW	电压 Voltage	380V 50Hz
机器尺寸 Machine Dimensions	8200*2200*2600mm (L × W × H)		机器重量 Machine Weight	8000Kg	